



Updating of FBs OS V4.63

03/25/2010

- Manual Pulse Generator (FUN148) instruction supports most left/right limitation for positioning control

. High byte value of R4020 \neq 55H, not support this function ;

High byte value of R4020 = 55H, bits of low byte are used for most left/right limitation

R4020_ b15...b8=55H,

R4020_ b0=1, not allowed forward movement of Ps0

R4020_ b1=1, not allowed backward movement of Ps0

R4020_ b2=1, not allowed forward movement of Ps1

R4020_ b3=1, not allowed backward movement of Ps1

R4020_ b4=1, not allowed forward movement of Ps2

R4020_ b5=1, not allowed backward movement of Ps2

R4020_ b6=1, not allowed forward movement of Ps3

R4020_ b7=1, not allowed backward movement of Ps3

. Program example

